

ENGINEERING CHANGE NOTICE

P504-6351.

Date: 04.11.11		ECN #: 635			
Project No: D412-706		Created By: <i>[Signature]</i>	Checked By: <i>[Signature]</i>		
Project Name: FUEL PURGE CANISTER		Approved By: (Proj. Manager) <i>[Signature]</i>	Approved By: (Management if reqd) N/A		
Description of Change: RELEASE: D3297 REV. C ✓ D3302 REV. B ✓ D3329 REV. A ✓ D3298 REV. A1 D3299 REV. A1					
Notification/Acceptance	Affected	Initials	Authorization		
QA			P504-527		
Production	✓				
Planning					
Marketing					
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue/Pink File		✓			
Update DSI File		✓			
Update D-Part Master Binder	✓		KS	04.11.15	04.11.11 <i>[Signature]</i> ✓
Update Grey Project Binder		✓			
Update DEO Binder		✓			
Update Master Document List		✓			
Update Drawing Approval Record	✓		KS	04.11.15	04.11.11 <i>[Signature]</i> ✓
Update Change Record Form		✓			
Move Electronic File	✓		KS	04.11.15	04.11.11 <i>[Signature]</i> ✓
Notify TCA of Change	✓		DS	04.12.15	04.11.23 <i>[Signature]</i> ✓
Notify FAA of Change		✓			
Update QSI 021		✓			
Update QSI 036		✓			
Scan Documents		✓			
Update MIS Database	✓		KS	04.11.15	04.11.11 <i>[Signature]</i> ✓
Update Access Database	✓		KS	04.11.15	04.11.11 <i>[Signature]</i> ✓
Verification ARC		✓			
Create/Update IPP's	✓		JLM/KS ✓	04.11.15	<i>[Signature]</i> 04.11.12 ✓
Create/Update BOM's		✓			
Update Paperwork Kits in Production		✓			
Update Paperwork Kits in Stock		✓			
Notify Previous Customers		✓			
Create/Update CNC Programs	✓		JLM	04.11.15	<i>[Signature]</i> 04.11.12
Create/Update PPP's		✓			
Create/Update Tooling		✓			
Rework/Scrap Current Production		✓			
Rework/Scrap Kits in Stock?		✓			
Create/Update DXF File		✓			
Create/Update FAI sheets	✓		KS/JLM RF	04.11.25	04.11.25 <i>[Signature]</i> / RF ✓
Replace/Destroy Controlled Dwgs	✓		KS	04.11.15	04.11.11 <i>[Signature]</i> ✓
MPP required?		✓			
Notes: - IPP ALREADY UPDATED FOR D3298 & D3299 - UPDATE IPP FOR D412-706-011/-013/-015 PART LIST. AS PER REV. A DATE: 04.11.18 <i>[Signature]</i> 04.11.29					

ECN Complete: *[Signature]*

Date: 04.11.23

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
1	1	1	D3262-041	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0085	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
1	1		D3298-001	TUBE ASSEMBLY
1			D3298-003	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
1	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
1	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
4	4	4	AN3-5A	BOLT
3	1	1	AN6289-6D *	NUT
1	1	1	AN814-6D	PLUG
3	2	2	AN815-6D *	UNION
		1	AN816-6D	NIPPLE
1			AN832-6D	UNION
2	3	1	AN833-6D	ELBOW
		1	AN919-6D	REDUCER
2	1		AN924-6D	NUT

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Revision: A

Date: 04.11.18

1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER
2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
10	5	5	MS28778-6	O-RING
1	1	1	MS35489-11	GROMMET

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